



XXX Corso Nazionale di Aggiornamento

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Corso Nazionale Ante 2023



E.C.M.

Educazione Continua
in Medicina

Evento N. 370906 edizione N. 1
Crediti assegnati 9,8

Direttore Scientifico Paolo Fabbrini

Presidente Ante Paolo Besati

*Dialisi e Tecnologia
"Presente e futuro della Nefrologia Italiana"*

SU COSA BASIAMO OGGI LA SCELTA DELLA MEMBRANA DIALITICA?

Dr. Massimiliano Migliori

Versilia



*Non temere, o uomo dagli occhi
glauchi! Erompo dalla corteccia
fragile io ninfa boschereccia
Versilia, perché tu mi tocchi.*

**The quality of treatment is strongly dependent
on the performance of the dialyzer**

natural polymers

synthetic polymers

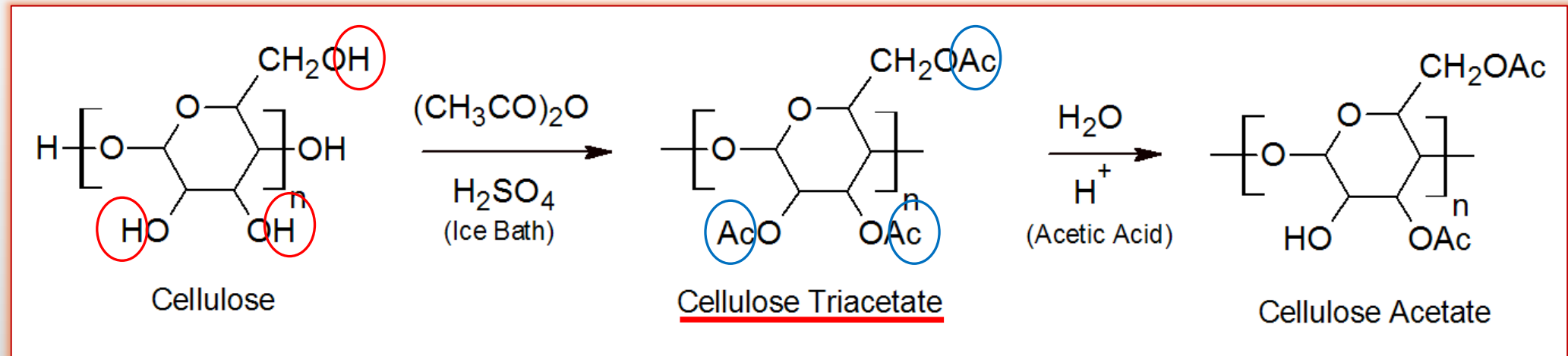
natural polymers

Cuprophane®: cellulose dissolved in cuprammonium solution

Another cuprammonium rayon membrane with nearly the same chemical and physical structures was developed in Japan

These membranes were also called **regenerated cellulosic (RC)** membrane since they were cast from cellulose or cotton fibers.

Chemical modifications were made for RC membranes mostly because of improving their biocompatibility by replacing their hydroxyl group(s) with acetate group(s).



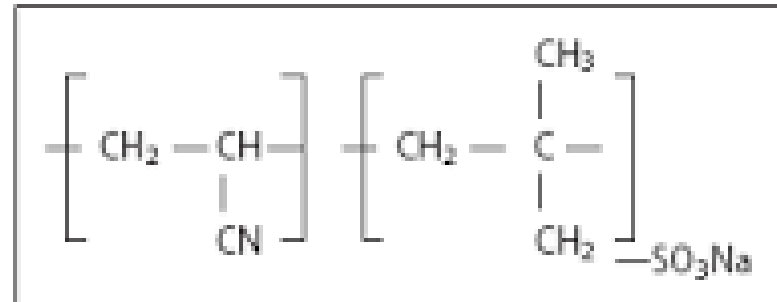
They are called cellulose acetate (CA), cellulose diacetate (CDA), and cellulose triacetate (CTA) in accordance with the number of introduction of acetate groups to the cellulose backbone

They have much higher solute and hydraulic permeabilities as well as better biocompatibility than original RC membranes

The first **synthetic polymeric** membrane was developed in **1969** by Rhône-Poulenc (France) and was named **AN-69®**, since the main material of the membrane was **acrylonitrile (AN)**.

It was also the first dialyzer sterilized by the gamma-ray irradiation.

Fig. 1. Chemical formula for AN69 copolymer, consisting of acrylonitrile and sodium methallylsulfonate.

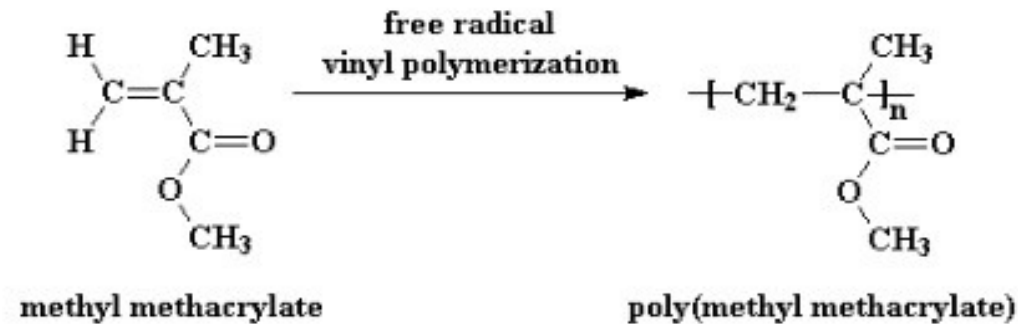


The first dialyzer with a synthetic polymeric hollow fiber membrane sterilized by gamma-ray was introduced by Toray Co. (Tokyo, Japan), in which **polymethylmethacrylate (PMMA)** was used as a main material of the membrane

Preparation:

Suspension polymerisation

Radical polymerisation



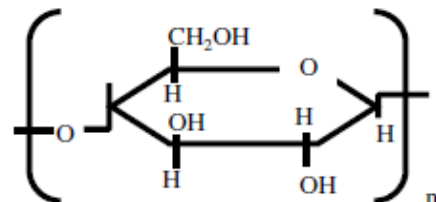
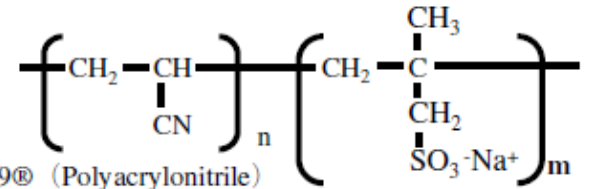
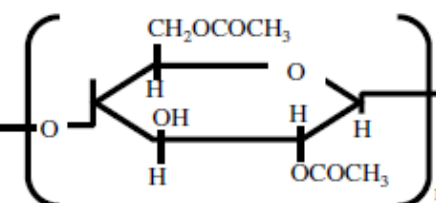
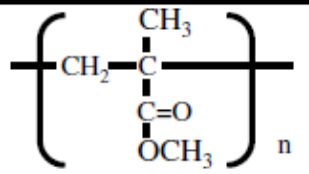
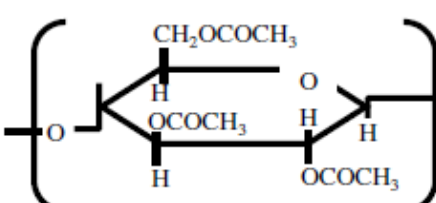
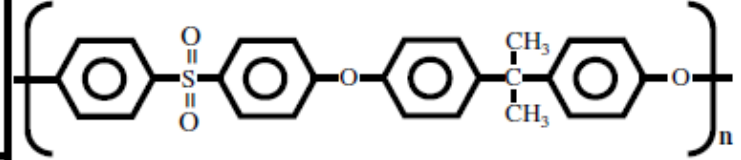
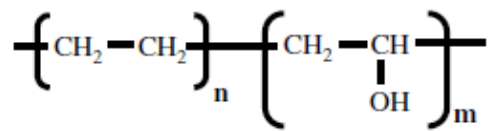
Synthetic Polymeric Membranes

Among them, **polysulfone** (PSF) and the like (including **polyethersulfone** (PES), **polyarylethersulfone** (PAES), etc.) have the highest market share over the world.

Since these membranes are made from petroleum, they are **hydrophobic** in nature.

Then most of these membranes include so-called **hydrophilic** agent that also plays a role of **pore-forming agent** when cast.

Chemical structures of cellulosic and synthetic polymeric membranes for blood purification

Cellulosic membranes	Synthetic polymeric membranes
 <p style="text-align: center;">Regenerated cellulose</p>	 <p style="text-align: center;">AN-69® (Polyacrylonitrile)</p>
 <p style="text-align: center;">Cellulose diacetate (CDA)</p>	 <p style="text-align: center;">Polymethylmethacrylate (PMMA)</p>
 <p style="text-align: center;">Cellulose triacetate (CTA)</p>	 <p style="text-align: center;">Polysulfone (PSf)</p>
	 <p style="text-align: center;">Ethylenevinylalcohol co-polymer (EVAL)</p>

Hydrophilic agent

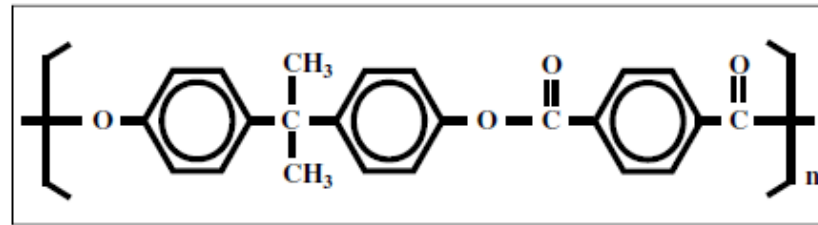
Cellulosic membranes are hydrophilic in nature, including original RC and its derivatives such as CA, CDA, and CTA in which hydroxyl group(s) are replaced by acetate group(s).

On the contrary, since **synthetic polymeric membranes** are originated from petroleum, generally speaking they are **hydrophobic in nature**. Blood coagulation usually occurs soon after blood interacts with hydrophobic materials.

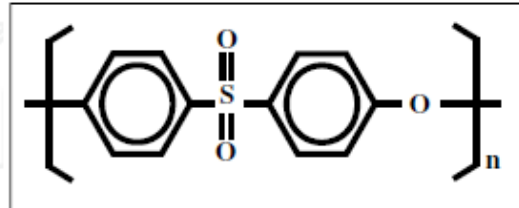
Most synthetic polymeric membranes, therefore, include so-called **hydrophilic agent such as polyvinylpyrrolidone (PVP)** to make membrane hydrophilic. PVP is also known as a **poreforming agent**

Chemical structures of polyester polymer alloy (PEPA) composed of PES and PAR with polyvinylpyrrolidone (PVP).

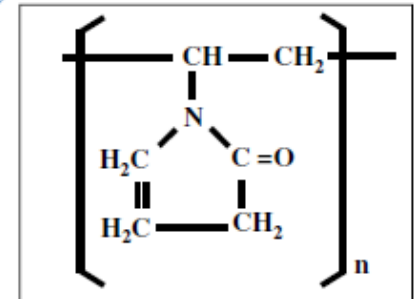
Chemical structure of PVP together with two other polymers (**polyarylate and polyethersulfone**). PEPA is composed of these two polymers **with or without PVP**, the former shows strong adsorptive, while the latter has strong adsorptive characteristic to various proteins due to its hydrophobicity



polyarylate (PAR)



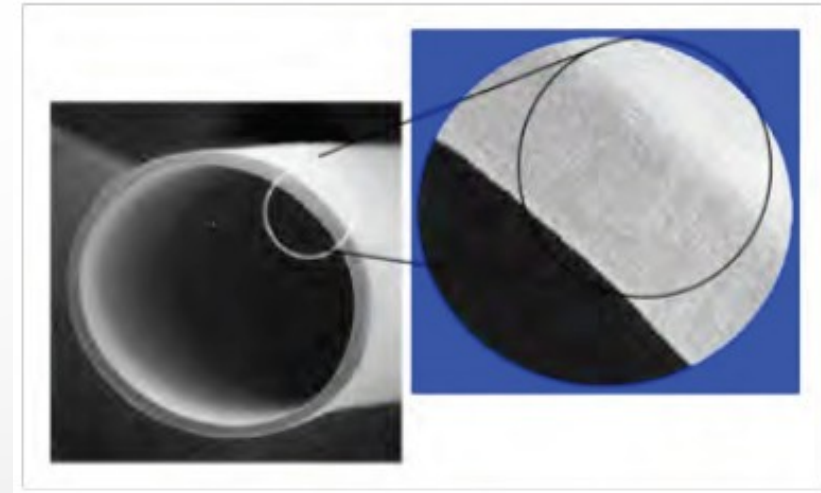
polyethersulfone (PES)



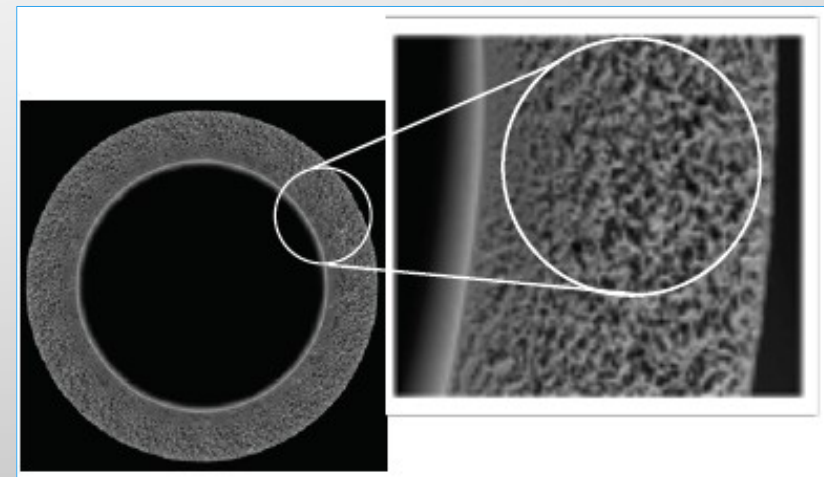
polyvinylpyrrolidone (PVP)

Homogeneous and Asymmetry Membrane

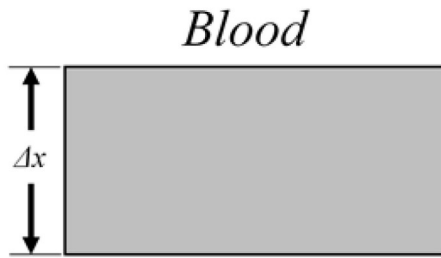
It is entirely a dense membrane and the entire thickness contributes to the transport resistance for solutes and water. Membranes of this kind are usually called “homogeneous.” Besides EVAL, PMMA, and AN-69®, most cellulosic membranes are homogeneous.



A dense thin layer exists on the inner surface of the membrane, called “skin layer” from which the density is gradually decreasing in the radial direction. Since most part excluding the skin layer is known to have little resistance for solute and water transport, it is called the “support layer”. The support layer, however, has an important role for the membrane to have enough mechanical strength with little resistance for transport. Membranes of this kind are called “asymmetry.”



Cross-sectional views of dialysis membranes

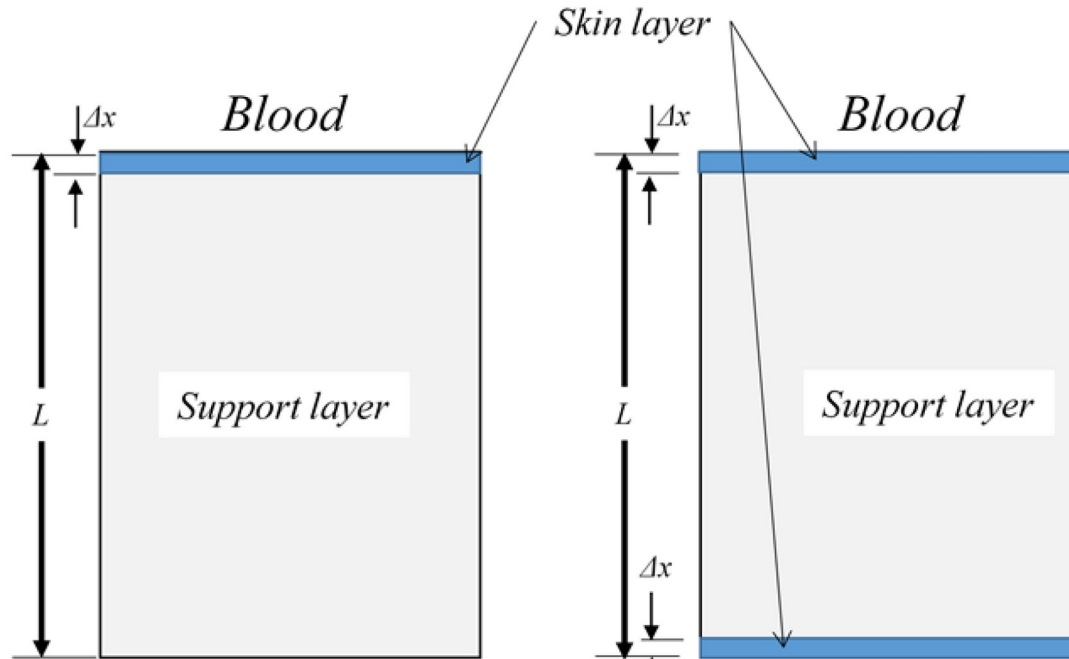


(a) Homogeneous membrane

Entirely dense membrane. Entire thickness contributes to the separation. eg. RC, CA, CDA, CTA, AN69®, PMMA, EVAL

Cellulose: $\Delta x = 7 \sim 20 \mu\text{m}$

PMMA: $\Delta x = 25 \mu\text{m}$



(b) Heterogeneous membrane #1

Composed of a dense skin layer with Δx and a support layer with $L - \Delta x$.

eg. PSf, PES, PAN

$\Delta x = 0.5 \sim 2 \mu\text{m}$

$L = 25 \sim 40 \mu\text{m}$

(c) Heterogeneous membrane #2

Composed of two dense skin layers inside and outside.

eg. PEPA

$\Delta x = 0.5 \sim 2 \mu\text{m}$

$L = 25 \sim 40 \mu\text{m}$

Filters

Efficiency and Flux

- Efficiency: ability to achieve large small solute clearance with high blood flows (all filters are high efficiency these days)
- Flux: ability to achieve high middle molecule clearance and ultrafiltration rate (determined by the average pore size)

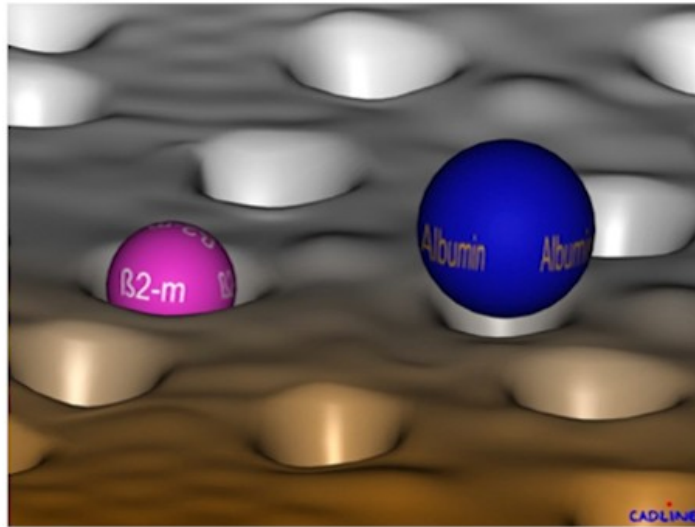
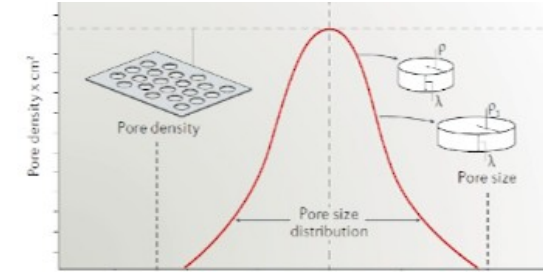
Diffusion and Convection

Diffusion: solutes move by diffusion between blocks of fluid separated by the membrane

- Convection: solutes move en mass with a block of fluid across the membrane (more effective for moving large molecules)

CONVECTIVE TRANSPORT PROPERTIES

...ARE DEFINED BY THE SIEVING COEFFICIENT (SC) PROFILE

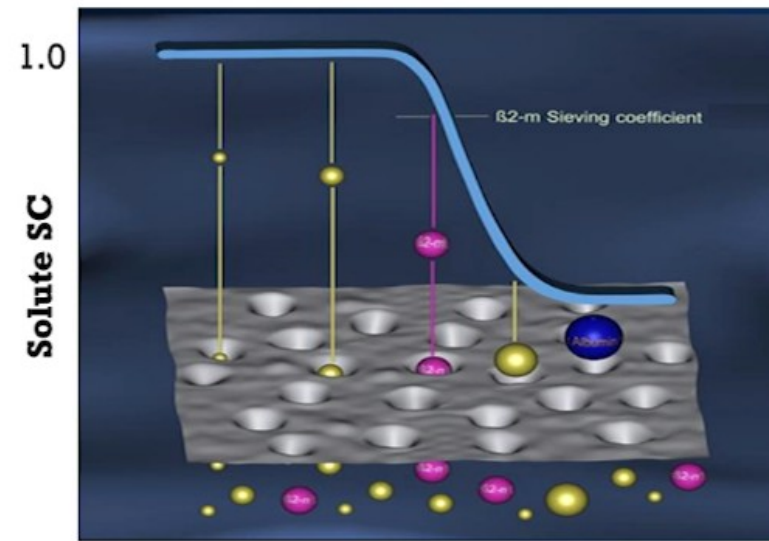


SC = the retention capacity of membrane for a certain solute size

SC = 1 → solute can pass

SC = 0 → complete retention

Cut-off at SC=0.1



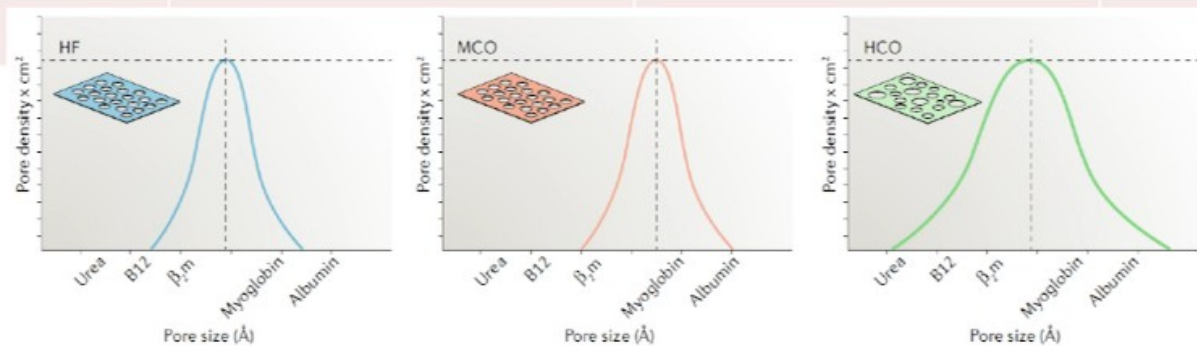
Molecular weight (Da)

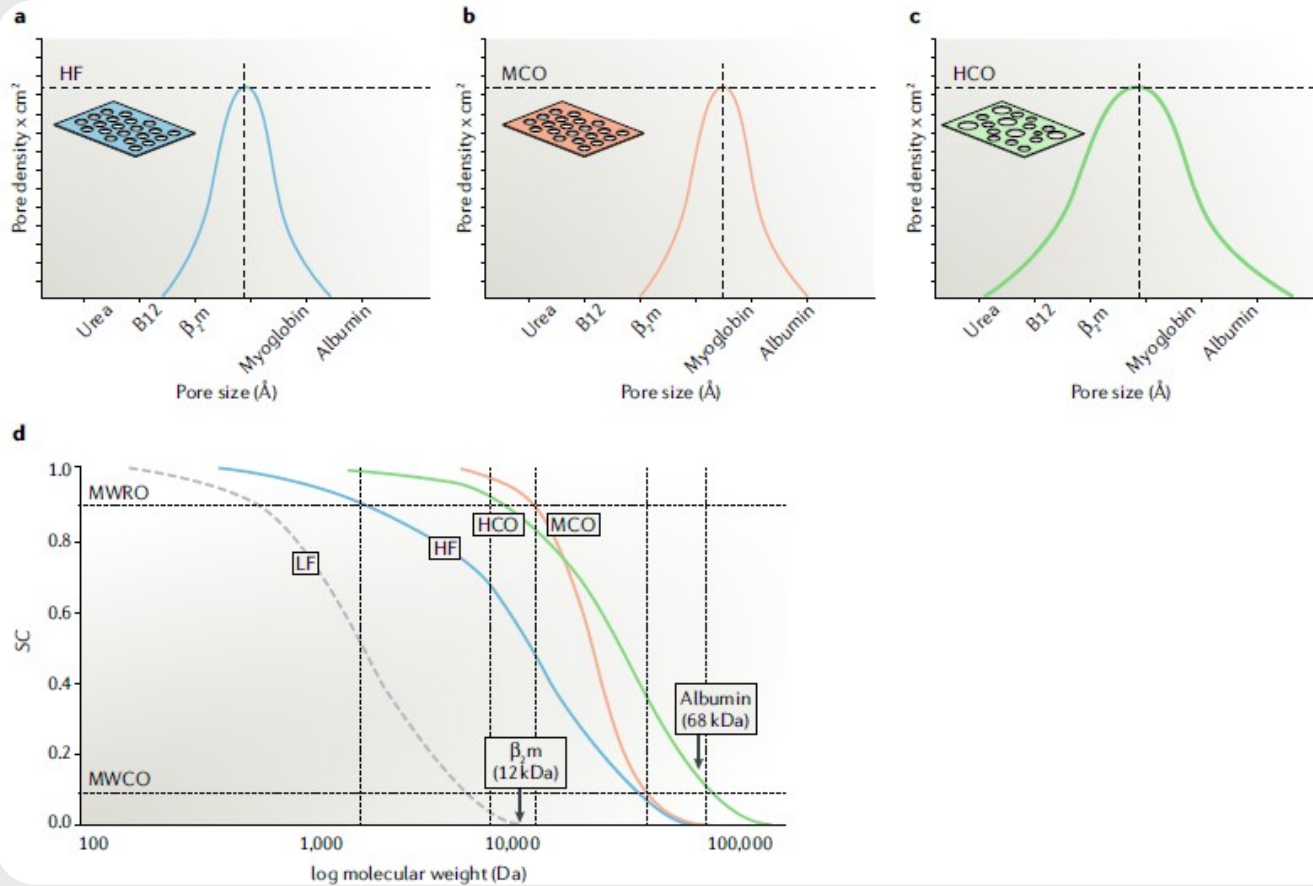
Sieving characteristics of a membrane are given by the sieving coefficient curve

β2-m is used as a membrane substance

GENERAL CLASSIFICATIONS AND TYPICAL PERFORMANCE OF DIALYSIS MEMBRANES

Dialyzer Type	Water Permeability K_{UF} (ml/h/mmHg)	Sieving Coefficient for β_2 -M	Sieving Coefficient for Albumin
Low-flux	< 10	-	< 0,01
High-flux	> 20	0,7 – 0,8	< 0,01
Protein leaking	5 – 50	0,9 – 1,0	0,02 – 0,03
High cut-off	110	1,0	0,2
Medium cut-off	60 - 85	1,0	0,08





PERFORMANCE CHARACTERISTICS OF HAEMODIALYSIS MEMBRANES DERIVED FROM A SUGGESTED NEW CLASSIFICATION SYSTEM.

HIGH PERFORMANCE MEMBRANES (HPM)

hollow fiber dialyzers with an advanced level of performance

The criteria to identify HPM:

- **excellent biocompatibility**
- **effective clearance of target solutes**
- **pore size larger than conventional hemodialysis (HD) membranes**

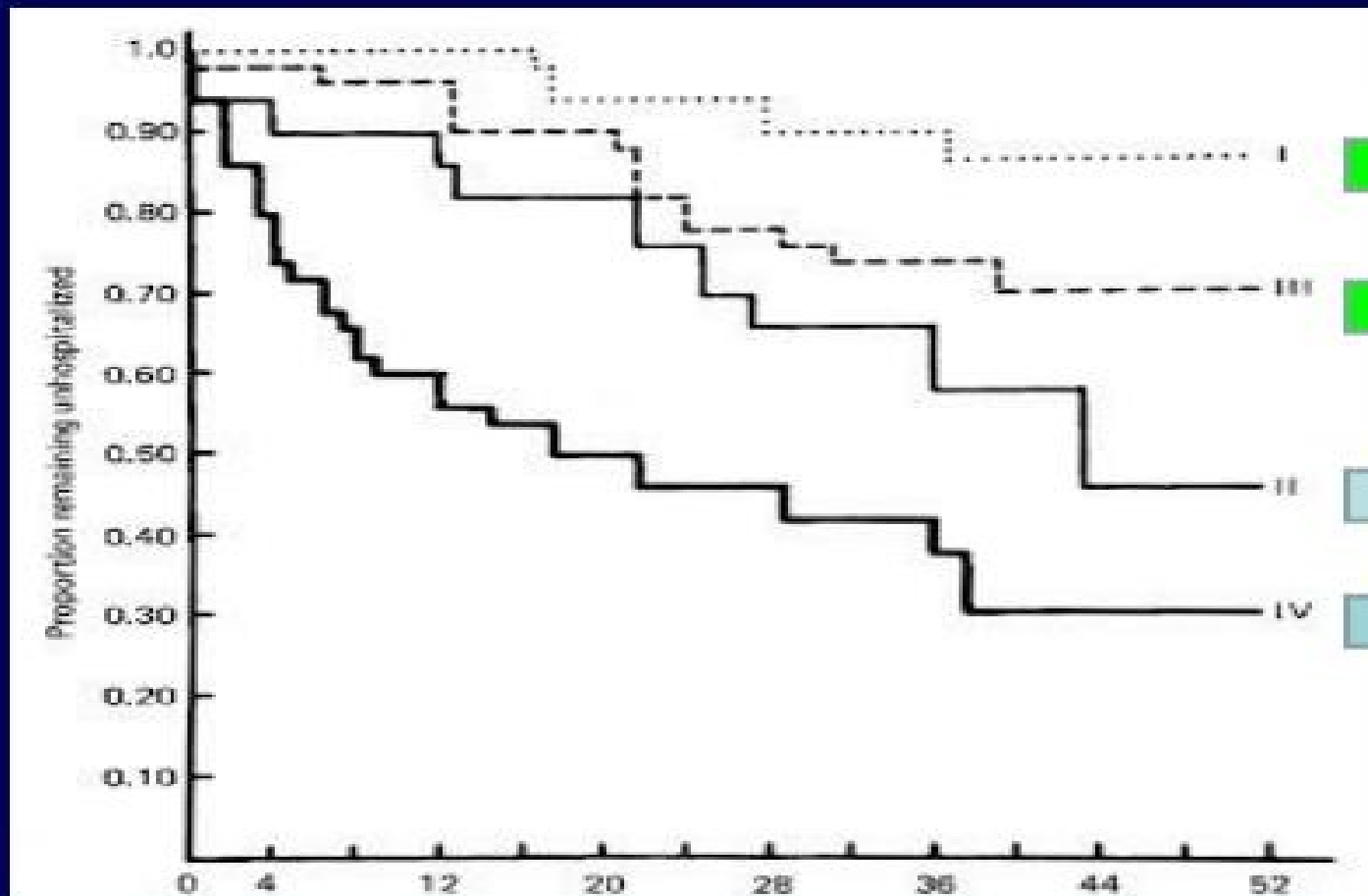
Promoting the removal of protein-bound uremic toxins, and middle to large molecular-weight solutes, including β 2-microglobulin (β 2-M).

EXAMPLES OF HIGH PERFORMANCE DIALYZERS ⁶

MATERIAL	ABBREVIATION	MANUFACTURER	MEMBRANE TYPE
Cellulose triacetate	CTA	Nipro	hollow fiber
Polysulfone	PSf	Asahi Kasei Kuraray Medical	hollow fiber
		Fresenius	hollow fiber
		Toray	hollow fiber
Polyethersulfone	PES	Nipro	hollow fiber
		Membrana	hollow fiber
Polymethylmethacrylate	PMMA	Toray	hollow fiber
Polyester polymer alloy	PEPA	Nikkiso	hollow fiber
Ethylene vinyl alcohol copolymer	EVAL	Asahi Kasei Kuraray Medical	hollow fiber
Polyacrylonitrile	PAN	Gambro	hollow fiber laminated

First Randomised Controlled Trial In Dialysis

Predialysis urea 38 vs 26 mmol. Dialysis 2.5-35h vs 4.5-5 h



high kt/v and long dialysis



high kt/v and short dialysis



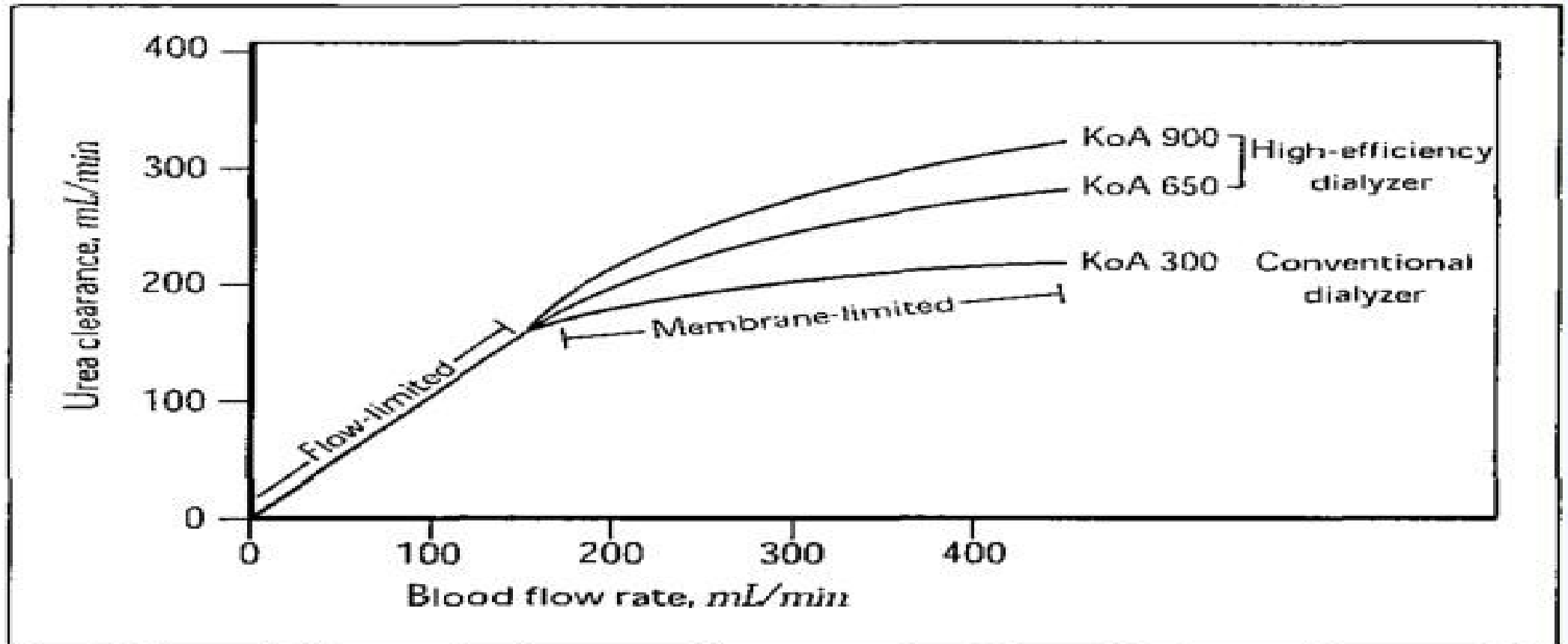
low kt/v and long dialysis



low kt/v and short dialysis

NCDS 1980

Blood flow and Clearance



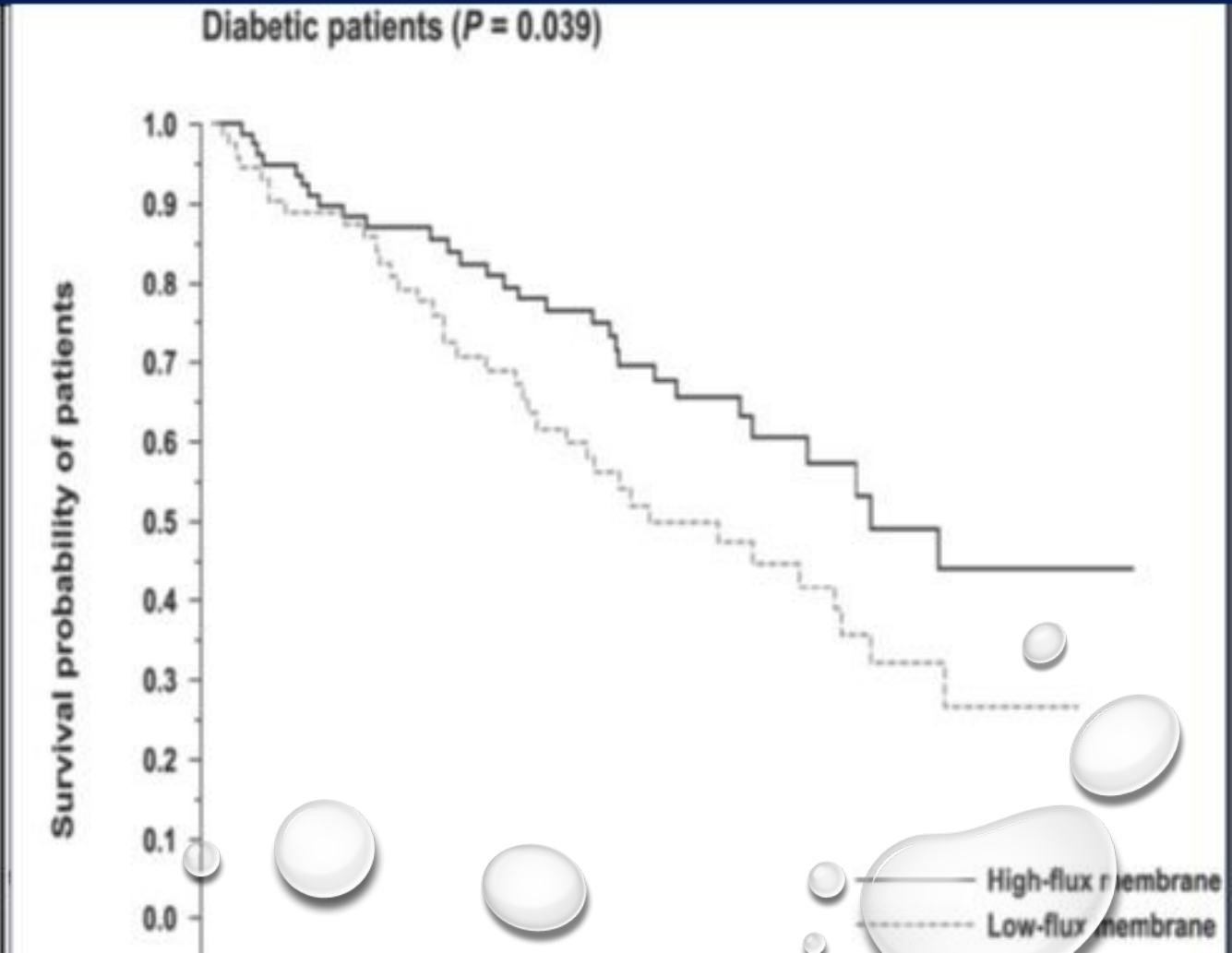
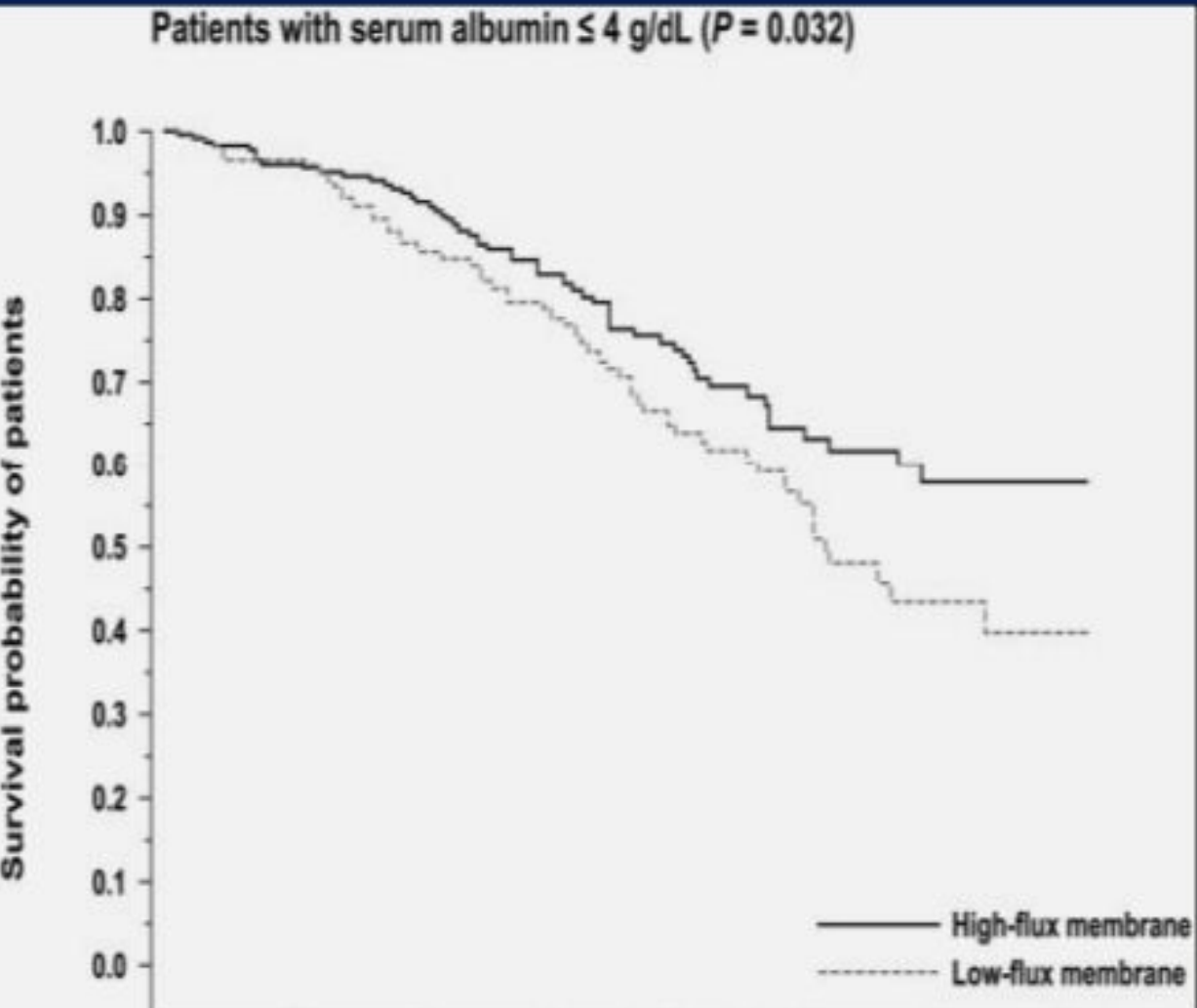
Dialyzer mass transfer-area coefficient (KoA) for area

HEMO study: Subgroup analysis

- In high-flux there is significant reduction in RR of death (20%) from cardiac causes and combined outcome of first hospitalization or death from cardiac cause
- Longer dialysis duration
 - High-flux dialysis for > 3.7 year has 32% lower risk of death when compared with low-flux

MPO study: Results

Locatelli, F. et al. *J Am Soc Nephrol* 2009;20:645-654



Randomized Clinical Trials



FRENCHIE

420 patients

Age 76 ± 6 years

KIDNEY INT 2017

ON LINE HDF

VS.

HIGH FLUX HD

Intradialytic tolerance
and Survival

Follow-up 2 years



CONTRAST

714 patients

Age 64 ± 13 years

JASN 2012

ON LINE HDF

VS.

LOW FLUX HD

Survival

Follow-up 3 years



TURKISH

780 patients

Age 56 ± 14 years

NDT 2013

ON LINE HDF

VS.

LOW FLUX HD

Survival and
Cardiovascular events

Follow-up 2 years



ESHOL

906 patients

Age 65 ± 14 years

JASN 2013

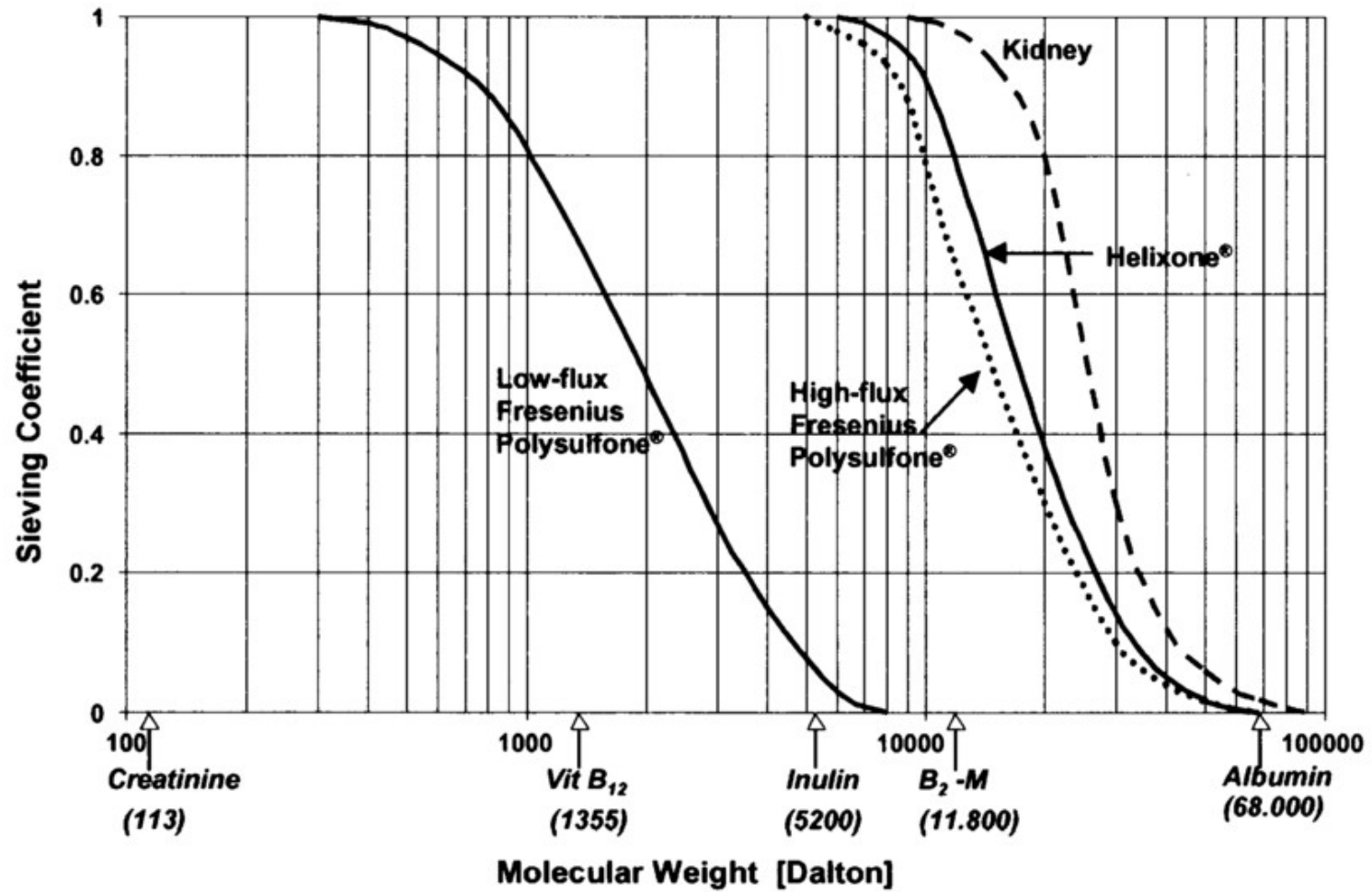
ON LINE HDF

VS.

HIGH FLUX HD

Survival

Follow-up 2 years



Materials and Methods



Retrospective observational study.



28 kidney centers



Primary outcome: mortality

Patients
2361 HF-HD vs 572 HV-HDF



+18 years arteriovenous fistula



prevalent in dialysis.

Statistical analysis



Propensity score matching (PSM).
Cox regression models.



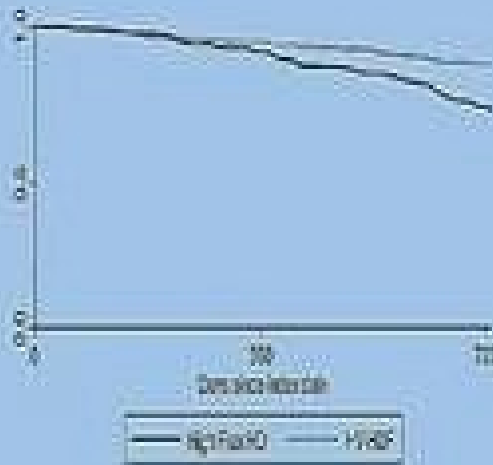
505 patients



505 patients

Results

Mortality rate:
HF-HD: 14.2% (CI: 11.3%-17.6%)
HV-HDF: 5.9% (CI: 4.0%-8.4%)



55% reduction of mortality
HR: 0.45 [95%CI 0.32-0.64]

CONCLUSION
This study suggest HV-HDF could reduce all-cause mortality compared to HF-HD.



19/05/19

See *Nefrologia* 2014;34(4):520-5 and *Nefrologia* 2014;34(6):807-8

Hypersensitivity reactions to synthetic haemodialysis membranes — an emerging issue?

M. Antonia Álvarez-de Lara, Alejandro Martín-Malo

Servicio de Nefrología. Hospital Universitario Reina Sofía. Córdoba (Spain)

Nefrologia 2014;34(6):698-702

Prevalence of a severe reaction:

- **0.25% in the total population on dialysis**
- **0.5% in patients treated with synthetic membranes**
- **1.1% in patients with AN69**
- **4.9% in patients treated with AN69 membranes and ACE inhibitors**

Asymmetric Cellulose Triacetate Membrane

A new generation of dialysers with asymmetric CTA membranes have been designed with an increase in hydraulic permeability

Properties:

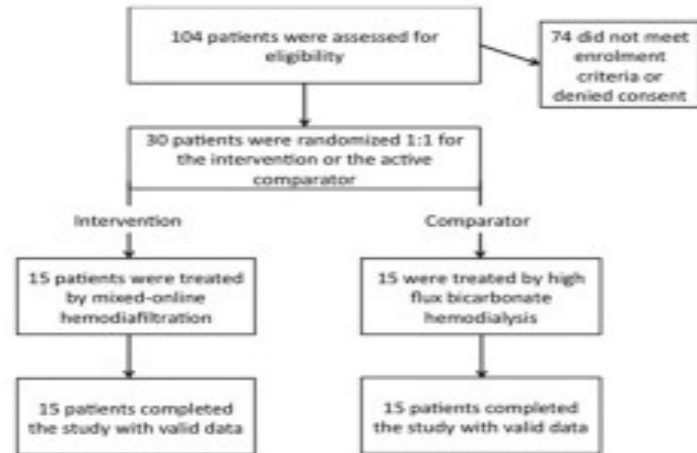
- Lower risk of hypersensitivity
- A lower platelet count decrease
- High permeability and filtration performance.

The ATA membrane dialyzer is a safe polyvinylpyrrolidone-and BPA-free product.

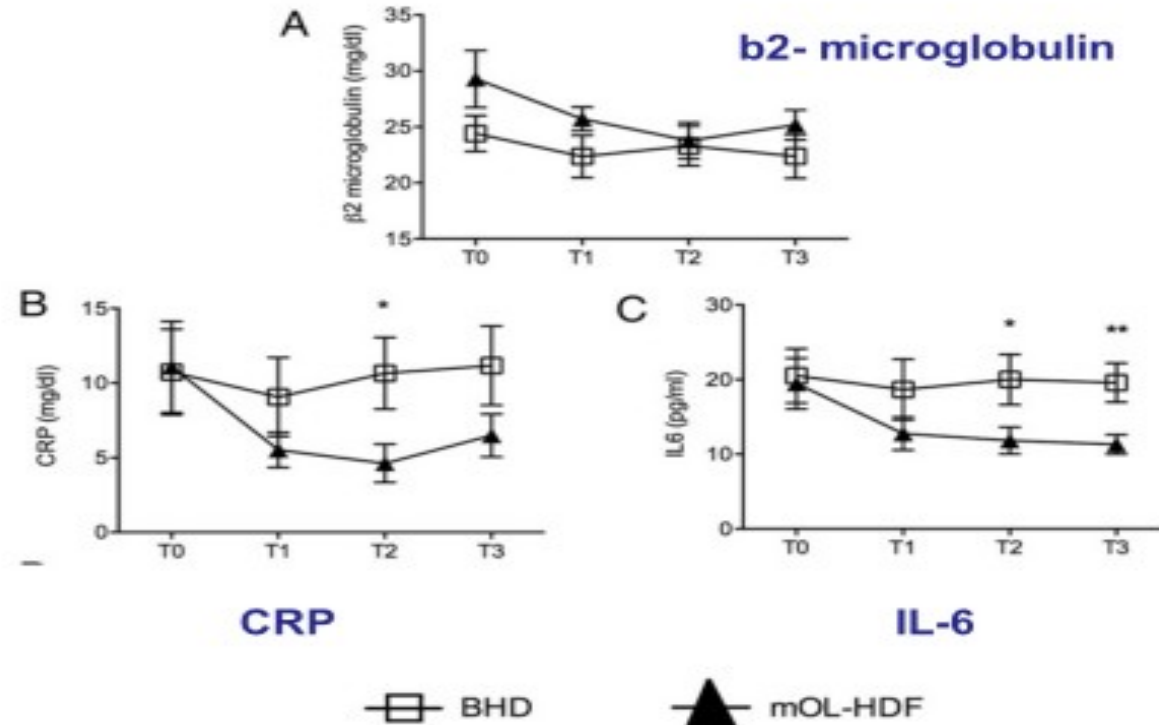


Online Hemodiafiltration Inhibits Inflammation-Related Endothelial Dysfunction and Vascular Calcification of Uremic Patients Modulating miR-223 Expression in Plasma Extracellular Vesicles

Claudia Cavallari,^{*,1} Sergio Dellepiane,^{1,2} Valentina Fonsato,^{*} Davide Medica,⁷
 Marita Marengo,² Massimiliano Migliori,³ Alessandro D. Quercia,^{*,2} Adriana Pitino,^{*}
 Marco Formica,² Vincenzo Panichi,² Stefano Maffei,⁷ Luigi Biancone,⁷ Emanuele Gatti,^{*}
 Ciro Tetta,^{**} Giovanni Camussi,⁷ and Vincenzo Cantaluppi^{*,2}

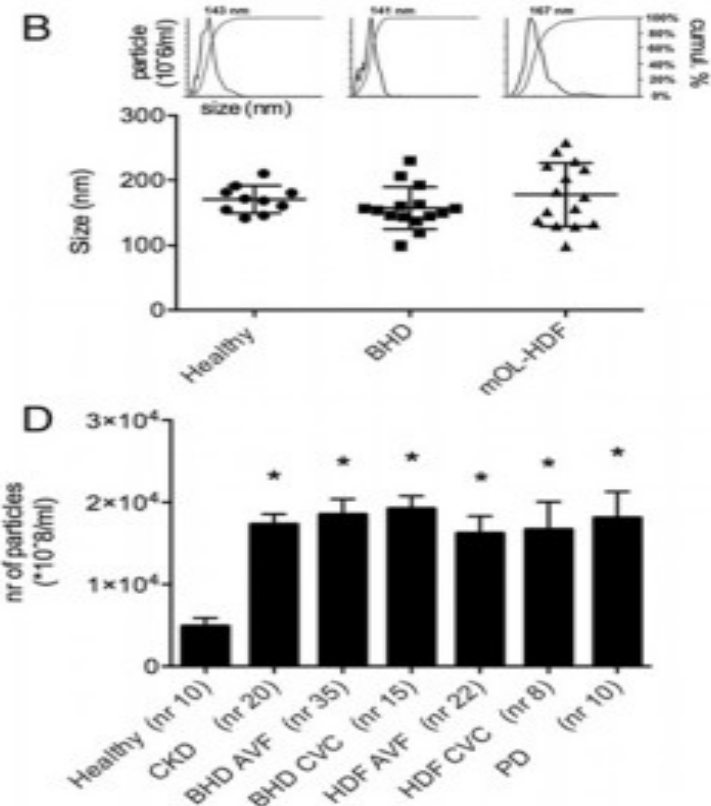
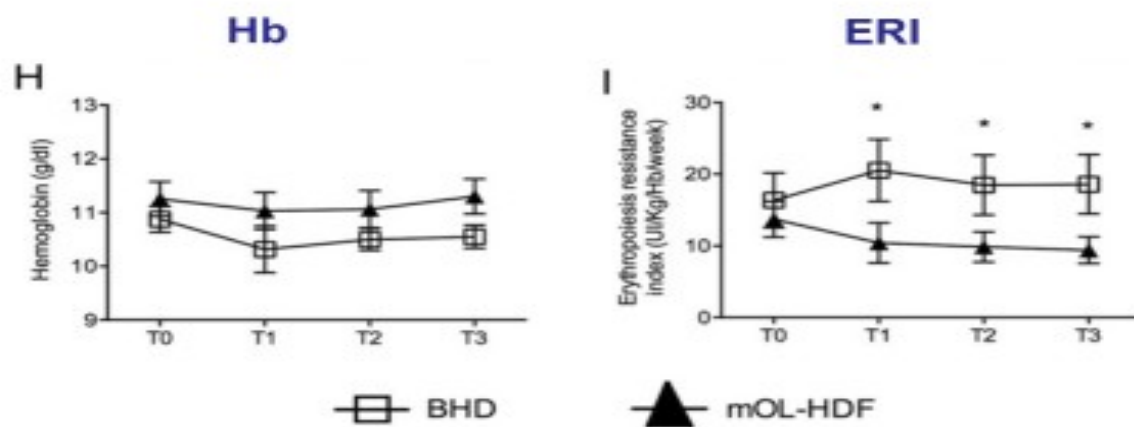


Study flowchart

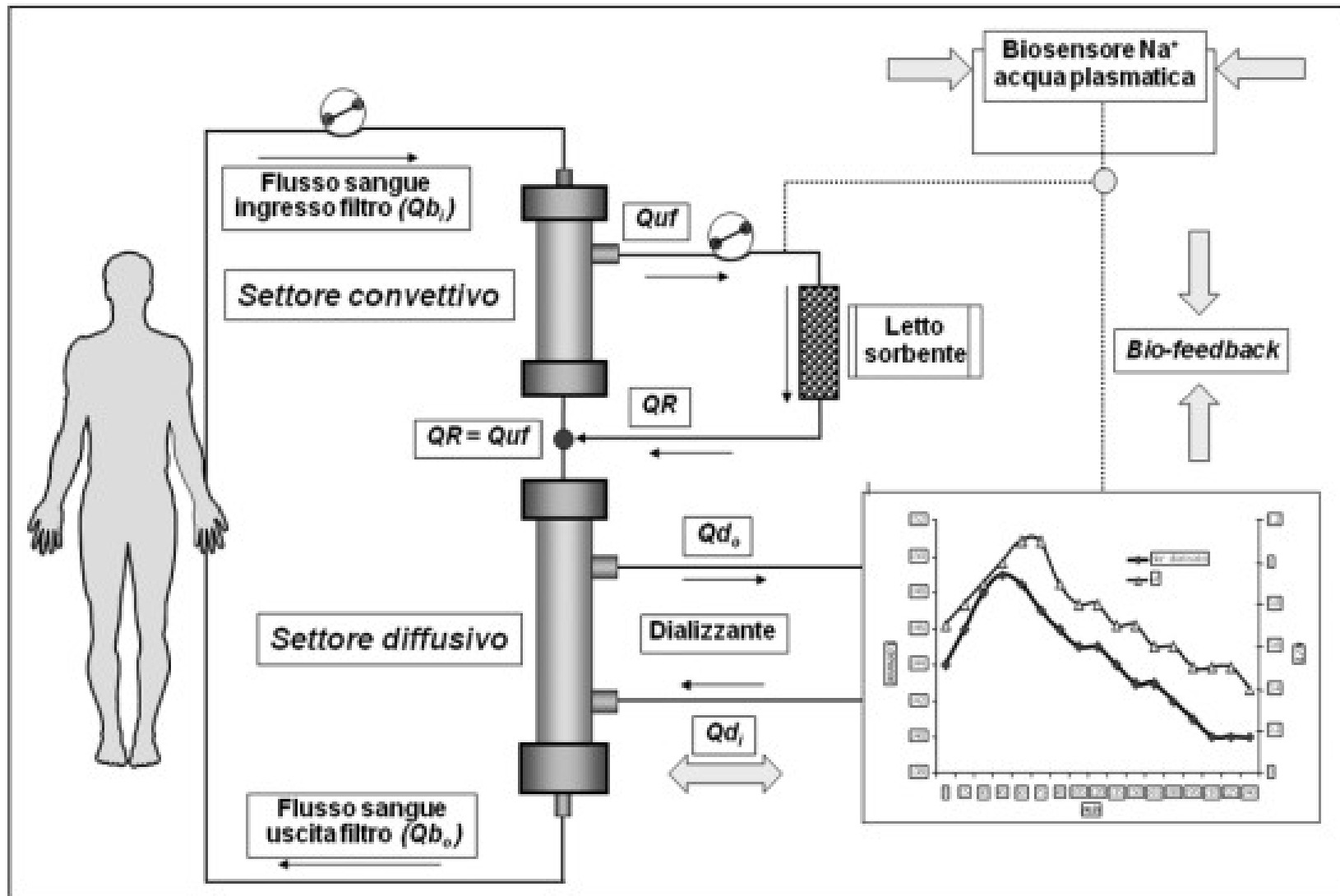


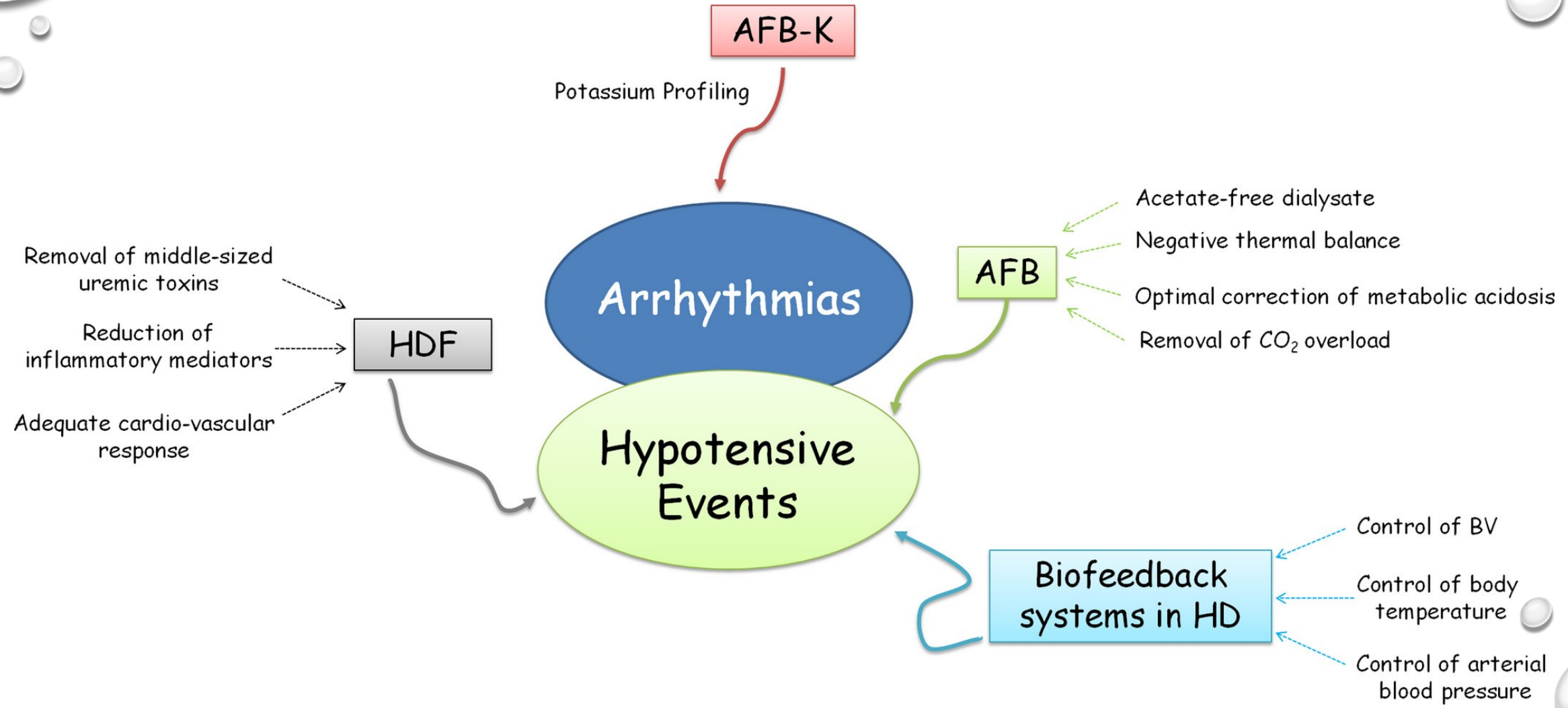
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HFR Aequilibrium



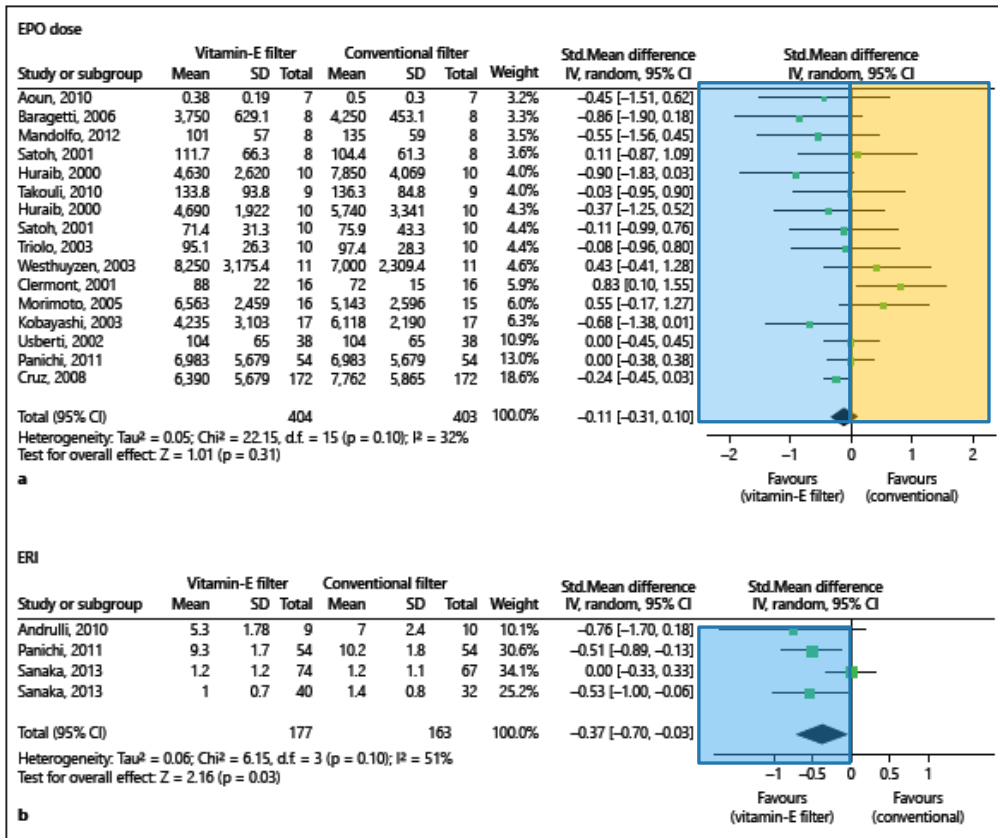


ERI

Effects of Vitamin E-Coated versus Conventional Membranes in Chronic Hemodialysis Patients: A Systematic Review and Meta-Analysis

Graziella D'Arrigo^a Rossella Baggetta^a Giovanni Tripepi^a Francesco Galli^b
Davide Bolignano^a

^aCNR – Institute of Clinical Physiology, Reggio Calabria, and ^bNutrition and Clinical Biochemistry Laboratory, Department of Pharmaceutical Sciences, University of Perugia, Perugia, Italy



THIS META-ANALYSIS CONFIRM positive EFFECT OF VITABRANE ON ERI (EPO resistance index) SUPPORTED BY OX STRESS AND INFLAMMATION DATA

ERI CUT-OFF = 8 (IU / wk / kg / g / dL Hb)





Fig. 4. a, b Effects of ViE-m vs. conventional membrane on EPO dosage.

EVODIAL

MEMBRANA – HEPRAN, AN96 ST

COPOLIMERO DI ACRILONITRILE E SODIO METIL SULFONATO -
POLIETILENEIMINA - EPARINA

Dialyzer Performance During HD Without Systemic Anticoagulation Using a Heparin-Grafted Dialyzer and Citrate-Enriched Dialysate

Setting & Participants	Results																								
<p>Randomized, crossover, noninferiority study</p> <p>EVOCIT ARM Heparin-grafted dialyzer citrate-enriched dialysate NO heparin</p> <p>4 weeks 3x/wk HD 13  4 weeks 3x/wk HD 13 </p> <p>307 sessions</p> <p>EVOHEP ARM Heparin-grafted dialyzer bicarbonate dialysate unfractionated heparin</p> <p>4 weeks 3x/wk HD 13  4 weeks 3x/wk HD 13 </p> <p>310 sessions</p>	<table border="1"><thead><tr><th></th><th>EVOCIT</th><th>EVOHEP</th></tr></thead><tbody><tr><td>Kt/V_{urea}</td><td>1.47 ± 0.05</td><td>1.5 ± 0.05</td></tr><tr><td colspan="3">10% noninferiority margin: -0.15 Δ(95% CI): -0.03 (-0.06 to -0.007)</td></tr><tr><td>Online Kt (L)</td><td>47.1 ± 0.6</td><td>48.0 ± 0.5</td></tr><tr><td>No. of shortened treatments</td><td>13/307</td><td>0/310</td></tr><tr><td>Treatment time (min)</td><td>236 ± 5</td><td>238 ± 1</td></tr><tr><td>Thrombin-antithrombin complex (µg/L)</td><td>35 (25-45)</td><td>11 (5-20)</td></tr><tr><td>Dialyzer blood compartment volume (mL)</td><td>77 ± 12</td><td>88 ± 8</td></tr></tbody></table>		EVOCIT	EVOHEP	Kt/V_{urea}	1.47 ± 0.05	1.5 ± 0.05	10% noninferiority margin: -0.15 Δ(95% CI): -0.03 (-0.06 to -0.007)			Online Kt (L)	47.1 ± 0.6	48.0 ± 0.5	No. of shortened treatments	13/307	0/310	Treatment time (min)	236 ± 5	238 ± 1	Thrombin-antithrombin complex (µg/L)	35 (25-45)	11 (5-20)	Dialyzer blood compartment volume (mL)	77 ± 12	88 ± 8
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Dialyzer blood compartment volume (mL)	77 ± 12	88 ± 8																							

CONCLUSION: EvoCit is noninferior to EvoHep for solute clearance but results in more shortened treatments, membrane clotting, and thrombin generation.

Global prevalent use, trends and practices in haemodiafiltration

Bernard Canaud^{1,2}, Katrin Köhler¹, Jan-Michael Sichart³ and Stefan Möller³

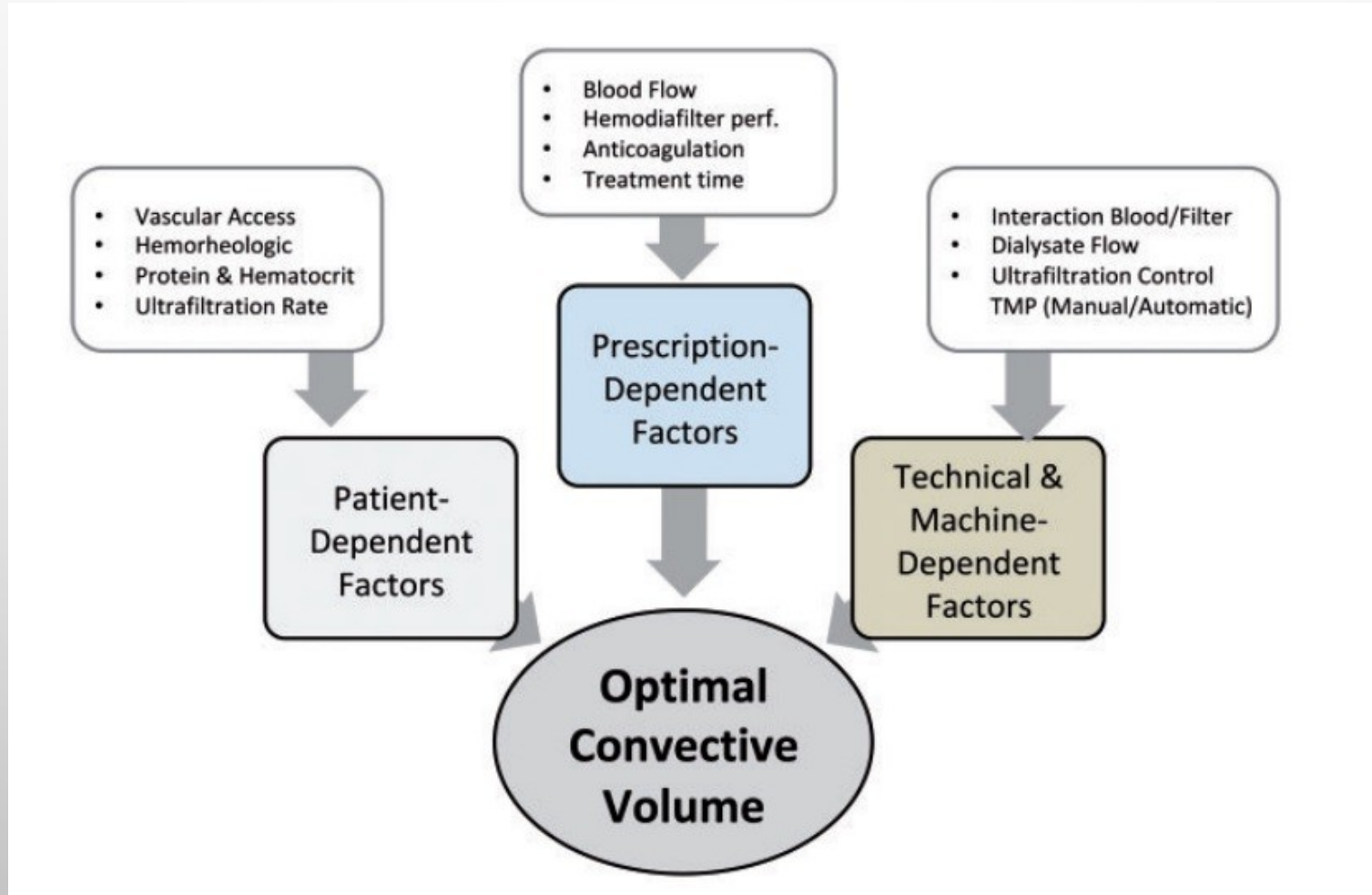
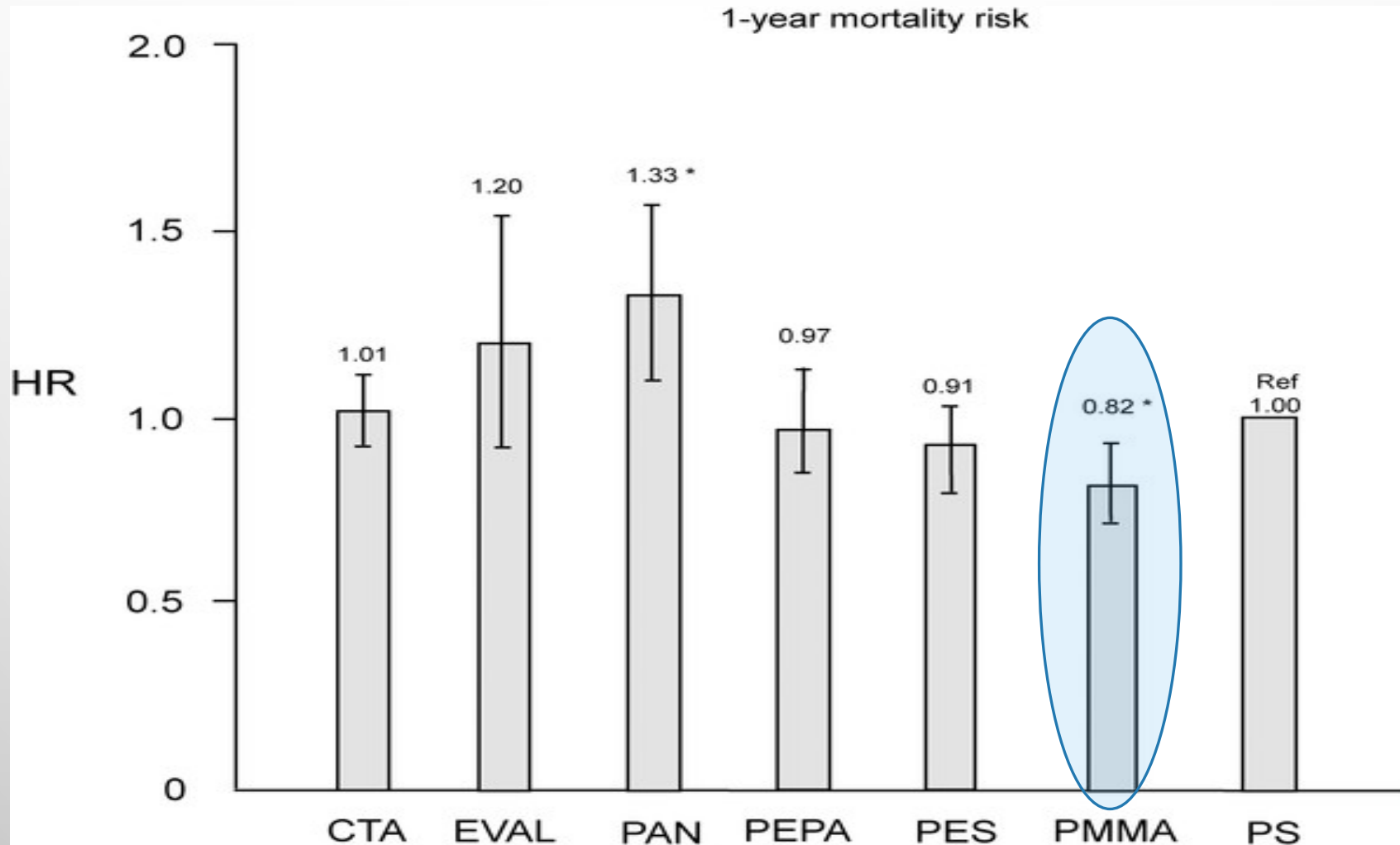
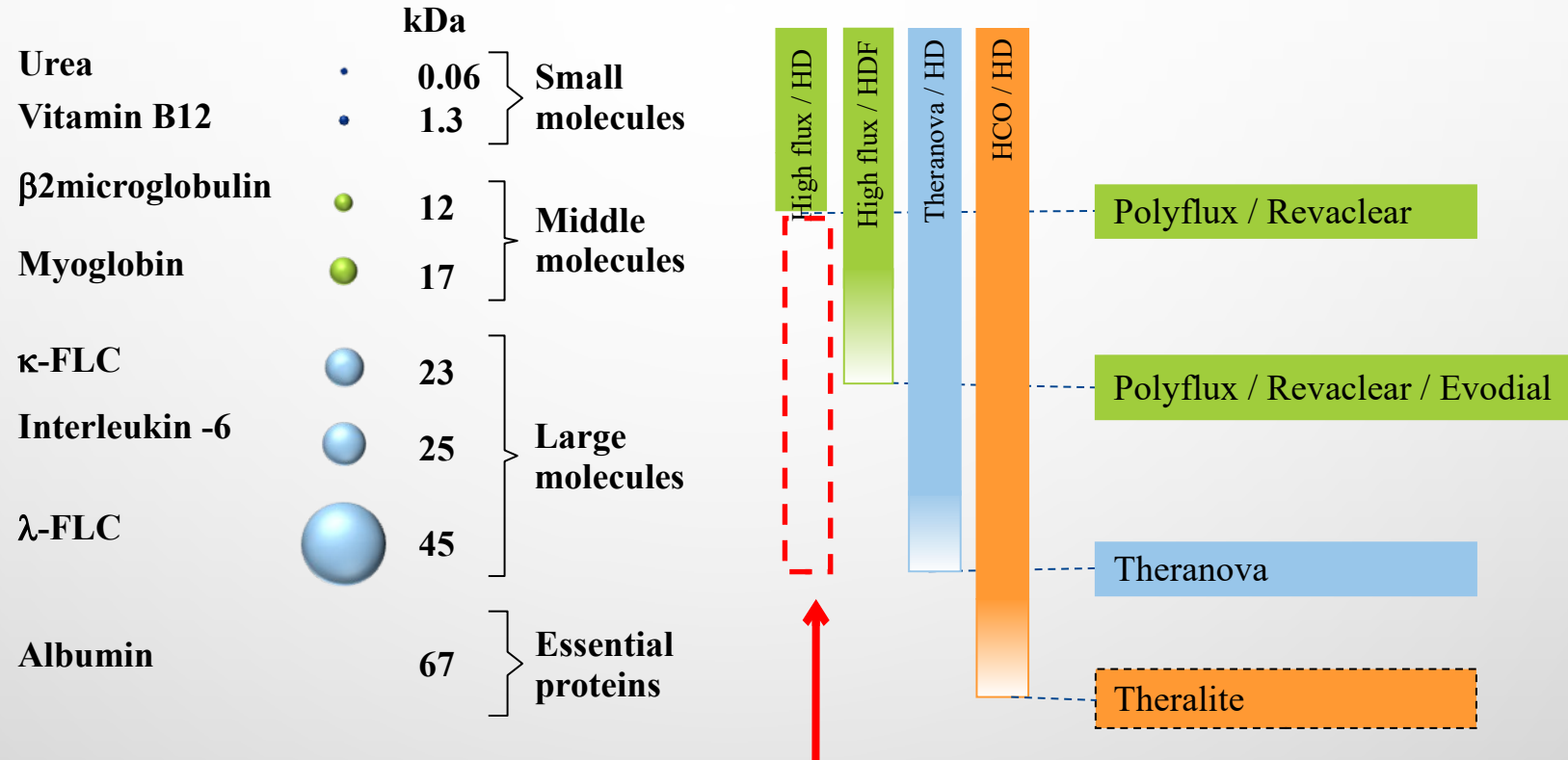


FIG 3. HRS OF ALL-CAUSE MORTALITY AFTER PROPENSITY SCORE MATCHING FOR SIX TYPES OF DIALYZER GROUPS COMPARED TO THE PS GROUP USING COX PROPORTIONAL HAZARDS REGRESSION.



Abe M, Hamano T, Wada A, Nakai S, Masakane I, et al. (2017) Effect of dialyzer membrane materials on survival in chronic hemodialysis patients: Results from the annual survey of the Japanese Nationwide Dialysis Registry. PLOS ONE 12(9): e0184424. <https://doi.org/10.1371/journal.pone.0184424>
<https://journals.plos.org/plosone/article?id=10.1371/journal.pone.0184424>

Approccio qualitativo alla depurazione delle medie molecole: il ruolo di metodiche e di membrane dialitiche



Espandere la HD
(HDx)

